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At PK Precision Tool, we specialize in the manufacturing of high-quality carbide and high-speed steel (HSS) drills, end mills, and reamers. With years of expertise and a commitment to excellence, we provide tools that meet the stringent demands of modern machining industries.



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ABOUT US

About Us

PK Precision Tools, led by Mr. Mariappan, brings over 10 years of expertise in manufacturing solid carbide end mills, drills, reamers, brazed tools, and form tools. We excel in regrinding and coating processes, ensuring top-notch quality and precision for diverse industrial needs.



Mission & Vision

To provide top-quality, precision cutting tools with exceptional service, enhancing productivity for diverse industries.

To be the leading global provider of innovative and reliable cutting tool solutions.



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- ▶ **solid carbide end mills**
- ▶ **solid carbide drills**
- ▶ **solid carbide reamers**
- ▶ **brazed tools**
- ▶ **form tools**



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SOLID CARBIDE END MILLS



We manufacture end mills with straight or tapered bodies, featuring square, ball, bull, or corner radius faces. The dimension range starts from 4 mm to 20 mm.

SERVICE

All types of end mills, including those with mixed helix angles, can be resharpened to their original performance.

Coating is provided on request.

CODES FOR RESHARPPENING

- ▶ Resharpening face only
- ▶ Resharpening face and OD

- ▶ Resharpening by cutting the wear or broken portion
- ▶ Resharpening face and OD by cutting the wear or broken portion

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SOLID CARBIDE DRILLS



We manufacture drills and step drills with drill point geometry and helical angle customized to your requirements. Drill points such as Standard Drill Point, Facet Point, Hertel SE Drill Point, and Delta Drill Point with split point gashings are available. The diameter range starts from 4.00 mm to 20.00 mm.

SERVICE

Drills and step drills of all makes can be resharpened to their original geometry.

Coatings are available upon request.

CODES FOR RESHARPENING:

- ▶ Resharpening drill point with minimal wear grinding.
- ▶ Resharpening drill point and step.

- ▶ Resharpening by cutting worn or broken portions.
- ▶ Resharpening drill point and step by cutting worn or broken portions.

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SOLID CARBIDE REAMERS



Solid carbide reamers with straight or helical flutes can be manufactured to customer specifications. The diameter range starts from 4.00 mm to 20.00 mm.

SERVICE

Solid carbide reamers with straight or helical flutes can be manufactured to customer specifications, with a diameter range starting from 4.00 mm to 20.00 mm.

Coatings are available upon request.

CODES FOR RESHARPENING:

- Resharpening the cutting edge by removing minimal material from the face.
- Resharpening after cutting the worn or broken part from the face.

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BRAZED TOOLS



Brazed tools with custom specifications can be manufactured according to customer requirements, with diameters ranging from 4.00 mm to 20.00 mm.

SERVICE

Brazed tools with straight or helical flutes can be manufactured to customer specifications, with a diameter range starting from 4.00 mm to 20.00 mm.

CODES FOR RESHARPPENING:

- Resharpening the cutting edge of brazed tools by removing minimal material from the face.
- Resharpening brazed tools after cutting the worn or broken part from the face.

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FORM TOOLS



We manufacture the following tools with brazed carbide strips.

Ramers

Hole Mills

T-Slot Cutters

Side and Face Cutters

All tools are brazed with Silver to ensure high fusion strength.

SERVICE

► Resharpening on Request.



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INSPECTION & QUALITY CONTROL

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We had installed a DYNASCAN Profile projector to inspect the tools. All Cutters are magnified to 20X to check the Angles and Features. Linear Dimensions can be inspected to 0.001mm accuracy. Angles could be checked upto 0.01Degree Accuracy.

QUALITY POLICY

- We shall work relentlessly to supply top notch tools to our customers.
- We will work closely with our suppliers and customers to meet their requirements within the agreed timeframe.
- We will continuously improve our efficiency and Quality in all our products and services.
- We will train our Manpower and continuously improve their knowledge to become a No.1 company for Top Quality Cutting Tools in our Region.



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Position:

Requirements :

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